

# Breville®

## BES980

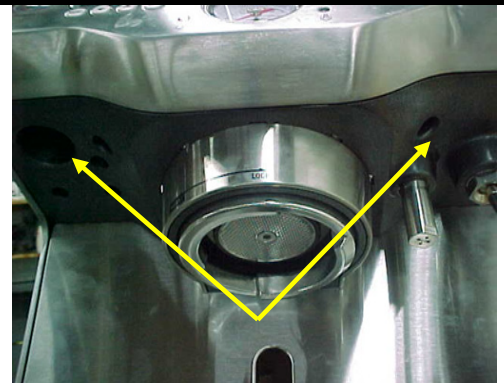
### Steam dial box assembly



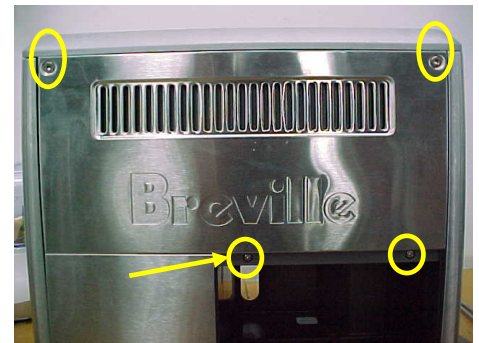
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### Steam dial box assembly

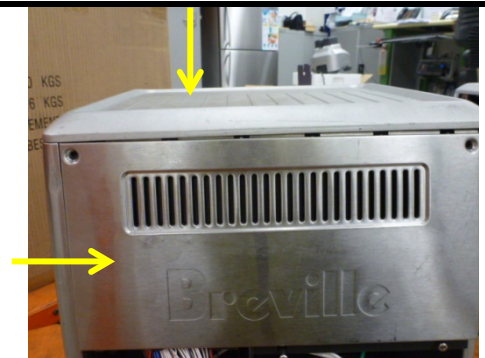
1. Remove 2 screws near shower head as indicated.



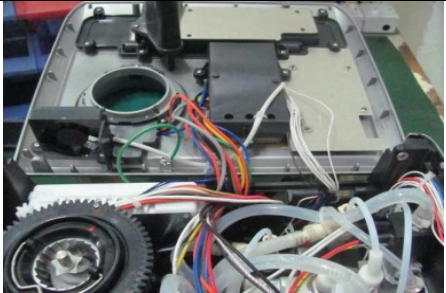

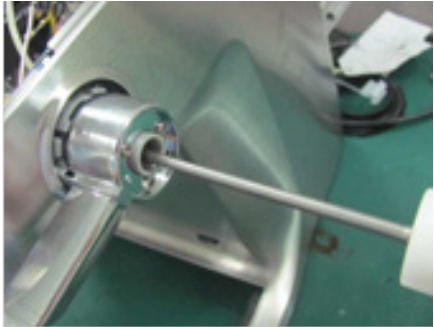

2. Remove 4 screws of rear top cover.  
**Note: Screw marked by arrow is longer than the other screws.**




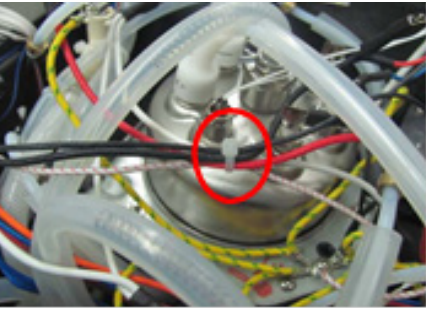
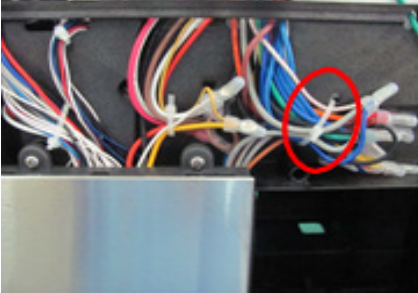

3. Remove the top and top rear cover



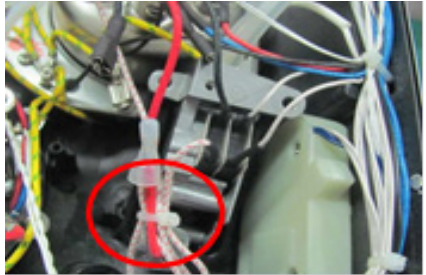
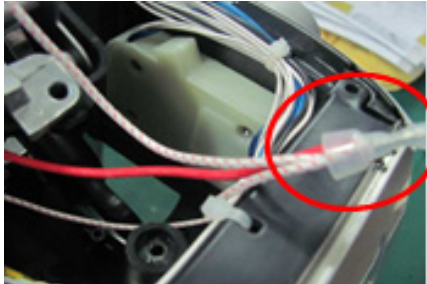

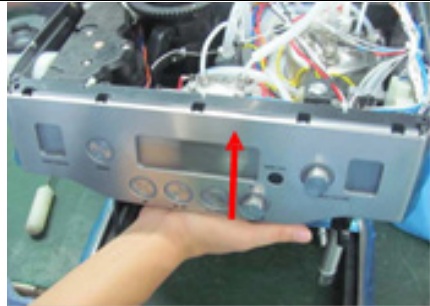
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4.	<b>Open top Housing and fold it to rear side.</b>	
5.	<b>Pull out Steam Dial Cover.</b>	
6.	<b>A. Remove main Screw from Steam Dial Actuator. B. Remove Steam Dial Actuator.</b>	
7.	<b>Remove 3 Screws from Steam Dial Outer.</b>	

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8.	<b>Remove 2Screws from Control Panel.</b>	
9.	<b>Remove Cable Tie on the top of Steam Boiler. (as show in the picture)</b>	
10.	<b>At rear of machine, remove Cable Tie. (as show in the picture)</b>	
11.	<b>A. Remove Close-end Connector then disconnect red/white wire, blue wire and white wire.</b>	

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12.	<b>Remove Cable Tie above Steam Wand Assembly.</b>	
13.	<b>Remove the Close-end Connector then disconnect 2 red/white wires and red wire.</b>	
14.	<b>Remove Cable Tie from Main Chassis, above Steam Dial Box. (as shown in the picture)</b>	
15.	<b>Push upward the Control Panel Assembly to remove. (As shown in the picture)</b>	

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16.	<b>A. Disconnect two connectors (1 with two white wires and 2 with two blue wires), back side of the control panel near the steam dial side.</b>	
17.	<b>Push Steam Dial Inner to remove existing Steam Dial Box Assembly from Main Chassis.</b>	
18.	<b>A. Reassemble:</b> <b>B. Connect two connectors (1 with two white wires and 2 with two blue wires), back side of the control panel near the steam dial side.</b>	
19.	<b>Assemble new Steam Dial Box Assembly to Main Chassis.</b>	
20.	<b>Reverse the procedure from Step 15.</b>	

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