

Breville®

BES980

Solenoid and Venturi valve assembly

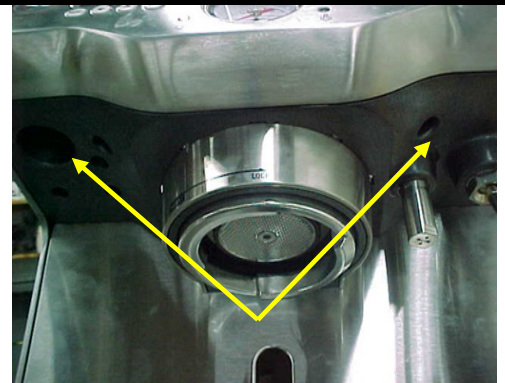


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Solenoid and Venturi valve assembly

1.

Remove 2 screws near shower head as indicated.



2.

Remove 4 screws of rear top cover.

Note: Screw marked by arrow is longer than the other screws.



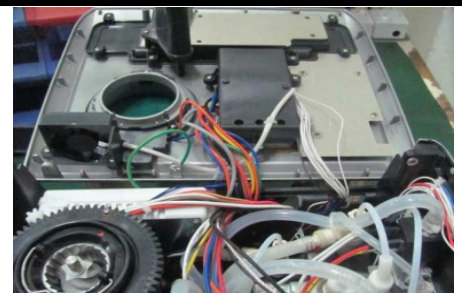
3.

Remove the top and top rear cover

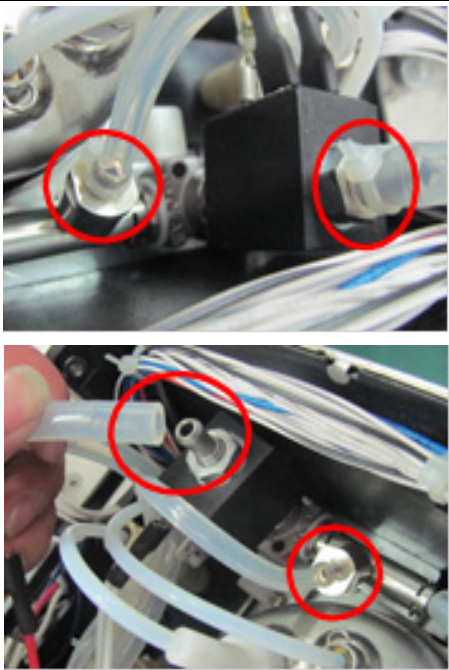
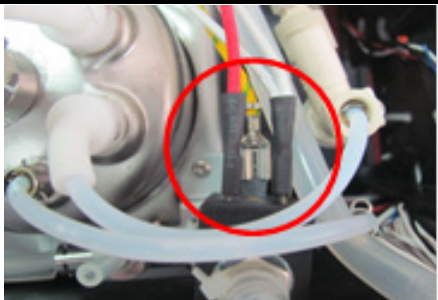
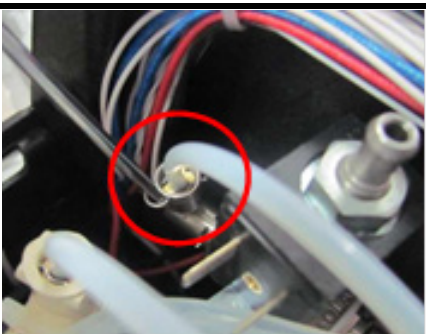


4.


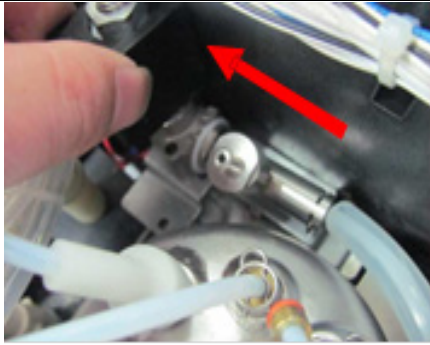
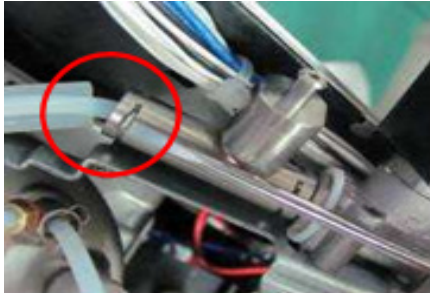

Open Top Housing. Fold it to the rear Side.



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5.	<p>A. Remove Cable Ties and disconnect silicone pipe from the top of solenoid valve</p> <p>B. Remove cable ties and disconnect silicone pipe from pipe.</p>	
6.	<p>Disconnect all connector from Solenoid Valve</p>	
7.	<p>A. Remove U-Shape Clip and disconnect Teflon Tube.</p> <p>B. Remove the O-Ring from the Elbow Connector.</p> <p>C. Assemble O-Ring onto Teflon Tube.</p>	

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8.	Remove Steam Solenoid Bracket screw. (as shown in the picture)	
9.	Remove existing Steam Valve & Venturi Assembly from Boiler Bracket	
10.	A. Remove U-Shape Clip and disconnect Teflon Tube from Venturi Outer. B. Remove the O-Ring from the Teflon Tube (or Venturi Outer). C. Assemble O-Ring onto the Teflon Tube.	
11.	A. Replace new Steam Valve & Venturi Assembly. Insert Teflon Tube (with sleeved with Silicone Tube) to Venturi Outer. B. Insert U-Shape Clip.	
12.	Reassemble: - Reverse the procedure from Step 11.	

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